

ROLL FORMING MATERIALS



Our state-of-the-art Roll Forming Machine produces metal studs and track from prime steel with a minimum amount of waste and in lengths as measured to the 30/1000". The result is a quality product made to your exact specifications.

Gateway Panel proudly includes the manufacture of metal studs and track via our state-of-the-art Roll Forming Machine. Gateway takes pride in producing studs and track that meet or exceed tolerances set forth by the American Standard for Testing & Material (ASTM) and the American Iron & Steel Institute (AISI).

Gateway begins the manufacture of studs and track by using steel coils in various sizes and gauges that are milled from prime steel in lieu of secondary steel that may have flaws. Each coil includes mill certificates or test reports that can be tracked to individual batches of studs and track to ensure that gauges, coatings and structural properties meet the design requirements of each project.

Our roll-forming machine is designed to operate

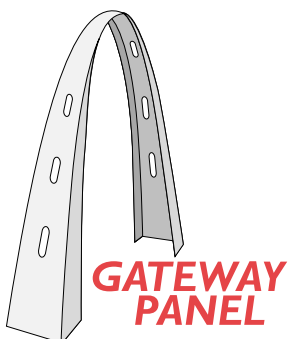
slower than commodity machines so as to maintain stricter tolerances, which become important in fully seated load bearing stud wall construction. Here are a few other statistics about our roll forming capability:

Width Ranges: 3-5/8" to 12"
Gauges: 20 to 12 gauge
Flange Width: 1-3/8" to 3-1/2"

Our machine is currently one of the few in the panel industry with such range to produce studs for virtually any situation.

The rolling forming machine is programmable so that we may minimize waste; produce studs to exact lengths as measured to the 30/1000", which ultimately provides our end user the savings over manual cutting.

Production and quality are key to successful projects. Our objective is to continue using equipment such as the Roll Former along with other technological advancements to give our customers the edge in the growing global construction economy.



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